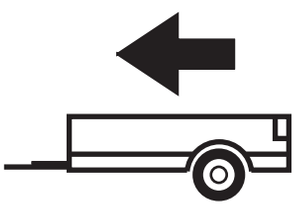
IMIOLA
HAKPOL

AUDI A-6
Avant, Sedan, Quattro

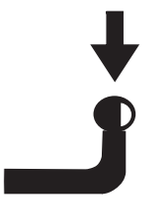
04/1997 - 03/2005

Cat. No. **A/008**

e20 e20*94/20*0128*00



2055kg



85kg

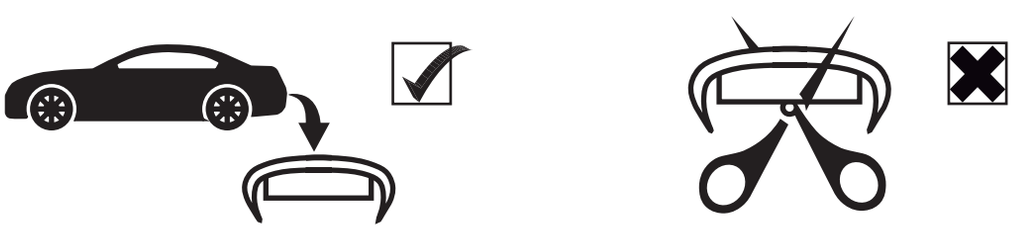
D = 10,90kN

D (kN) =  **x 0,00981**

MAX kg x MAX kg



MAX kg + MAX kg

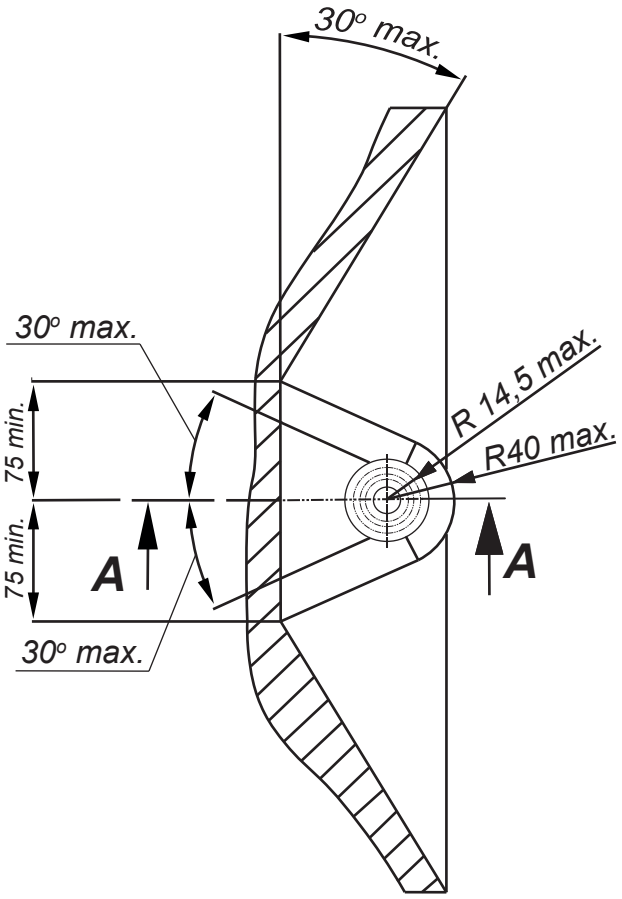


IMIOLA HAK-POL

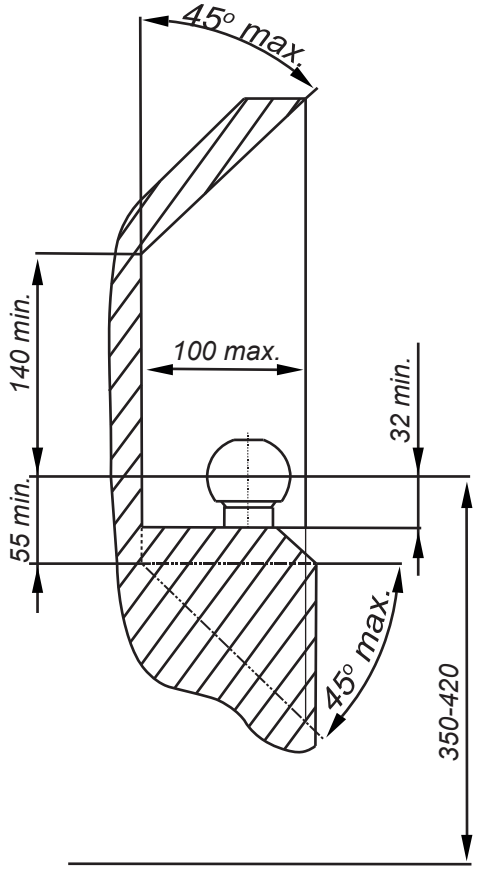
96-111 KOWIESY, CHOJNATA 23A, POLAND

Tel. + 48 46 831 73 31, fax +48 831 74 29

e-mail: office@imiola.pl, www.imiola.pl



PRZEKRÓJ A-A



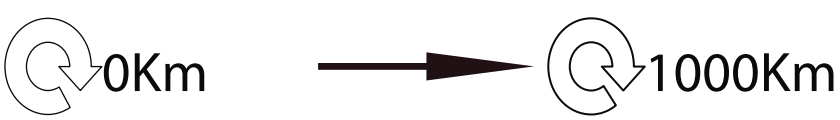
PL *Należy zagwarantować przestrzeń swobodną według załącznika VII, rysunek 25a/b Regulaminu EKG ONZ 55.01 przy dopuszczalnym ciężarze całkowitym pojazdu.*

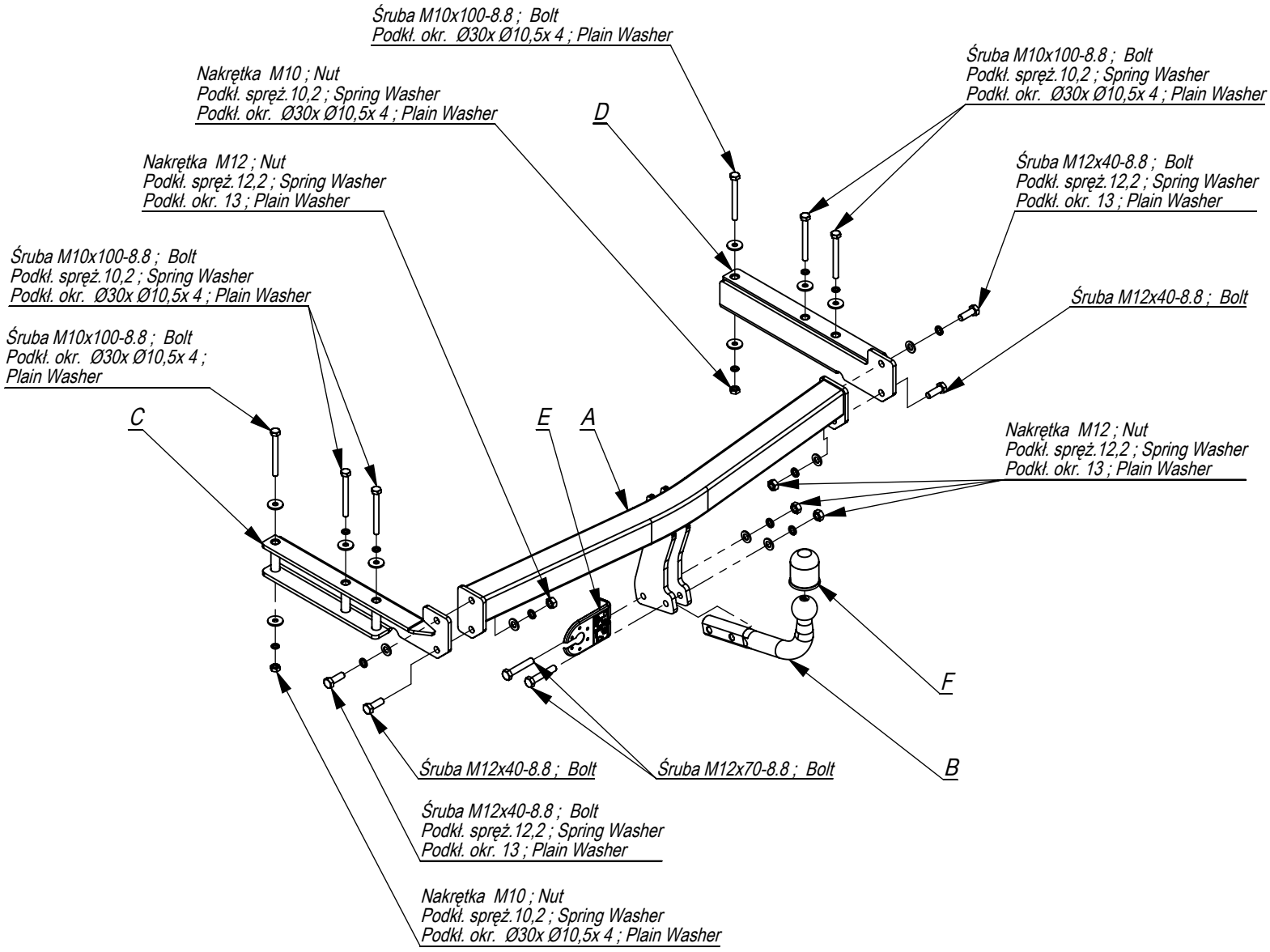
GB *The clearance specified in appendix VII, diagram 25a/b of Regulation No. 55.01 UN EU must be guaranteed at laden weight of the vehicle.*

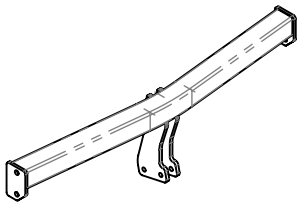
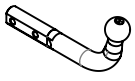
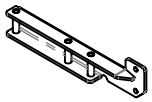
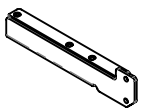
F *L'espace libre doit etre garanti conformement a l'annexe VII, illustration de la reglements 55.01 CE pour un poids total en charge autorise du vehicule.*

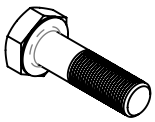
D *Der Freiraum nach Anhang VII, Abbildung 25a/b der Vorschriften 55.01 EG ist zu gew 25a/b ahrleistenbei zulassigem Gesamtgewichtdes Fahrzeuges.*

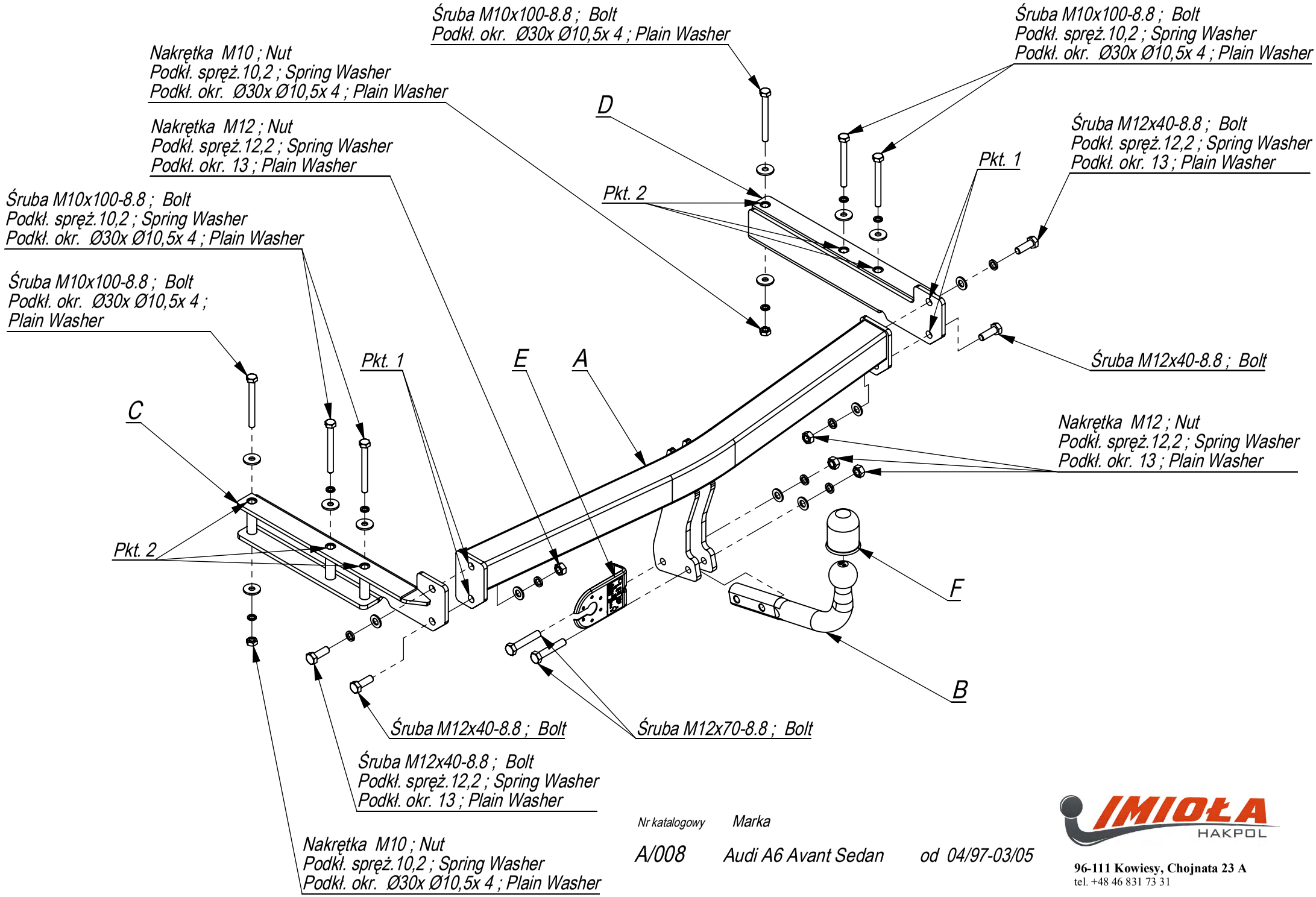
Moment skręcający dla śrub i nakrętek (8.8) Torgue settings for nuts and bolts (8.8)	
M8	25Nm
M10	55Nm
M12	85Nm
M14	135Nm
M16	195Nm





	A	x1
	B	x1
	C	x1
	D	x1
	E	x1
	F	x1

	M12x70	2
	M12x40	4
	M10x100	6
	M12	4
	M10	2
	Ø30xØ10,5x4	8
	13	6
	12,2	6
	10,2	6



Nr katalogowy	Marka	
A/008	Audi A6 Avant Sedan	od 04/97-03/05

IMIOŁA HAKPOL
96-111 Kowiesy, Chojnata 23 A
tel. +48 46 831 73 31

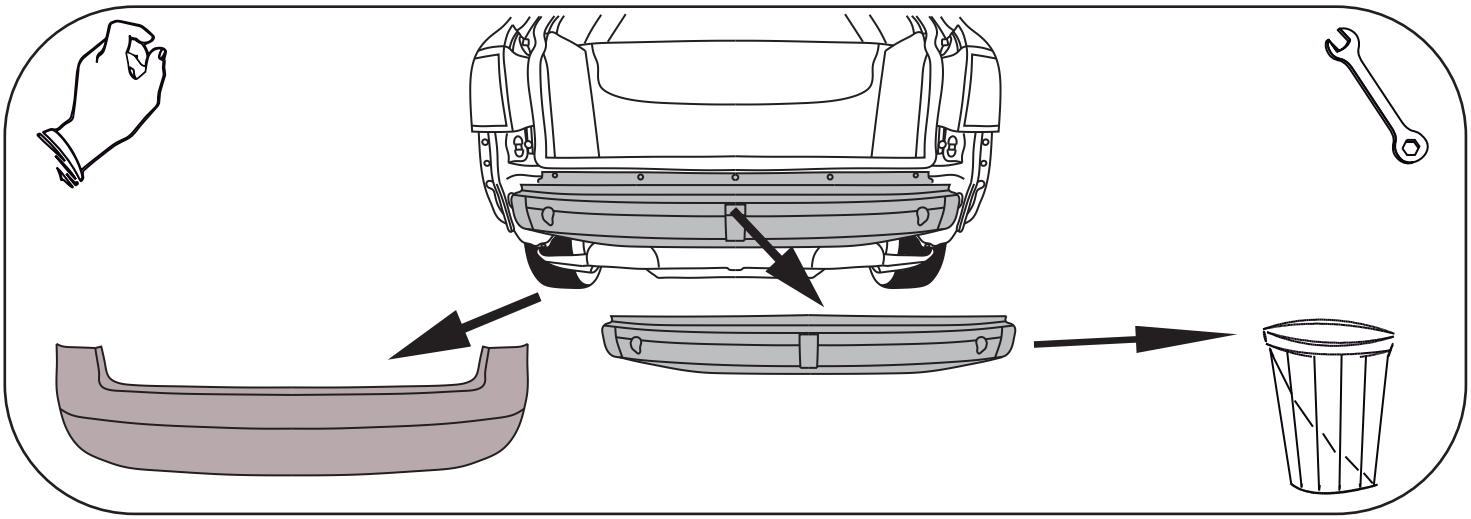
- Zdjąć zderzak.
- Od tylnego pasa samochodu odkręcić belkę zderzeniową (nie będzie już wykorzystana).
- Wsunąć elementy haka C i D w podłużnice. Poprzez technologiczne otwory w podłużnicach skręcić lekko śrubami M10x100 8.8 (pkt 2).
- Do elementów C i D dokręcić belkę haka A śrubami M12x40 8.8 (pkt 1).
- Dokręcić wszystkie śruby z momentem wg tabeli.
- Dokręcić zderzak.
- Dokręcić kulę i blachę gniazda elektrycznego śrubami M12x70 8.8 (pkt 5).
- Podłączyć instalację elektryczną.

- Remove the bumper.
- Unscrew the bumper bar from the rear belt of the car (it will not be used any more).
- Insert elements C and D in the metal clamps. Screw slightly, through the technological holes in the metal clamps, with bolts M10x100 8.8 (point 2).
- Screw the main bar A to the elements C and D with bolts M12x40 8.8 (point 1).
- Tighten all the bolts according to the torque setting- see the table.
- Screw the bumper.
- Fix the ball and electric plate with bolts M12x70 8.8 (point 5).
- Connect the electric wires.

- Déposer le pare-choc,
- Déposer le butoir de l'ail arrière de voiture, (il ne sera plus utilisé),
- Insérer les éléments C et D du crochet dans les longerons, Serrer legèrement les boulons M10x100 8.8 (point 2) à travers les ouvertures,
- Serrer la traverse du crochet A aux éléments C et D avec de boulons M12x40 8.8 (point 1),
- Serrer tous les boulons avec un couple de serrage selon tableau,
- Serrer le pare-chocs.
- Serrer le crochet d'attelage et socle de prise par les boulons M12x70 8.8 (point 5),
- Raccorder le circuit électrique.

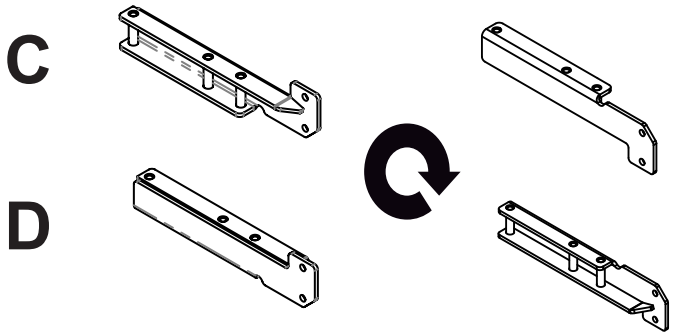
- Die Stoßstange demontieren.
- Von hinteren Karosseriestreifen den Stoßstange Balken abschrauben (wird nicht mehr benutzt).
- Die Tragteile C und D in die Längsträger schieben. Durch die vom Werk aus in den Längsträgern vorhandenen Önungen, mit den Schrauben M10x100 8.8 (Punkt2) locker verschrauben.
- An die Tragteile C und D den Querbalken A mit den Schrauben M12x40 8.8 (Punkt 1) anschrauben.
- Alle Schrauben mit dem in der Tabelle angegebenem Drehmoment festschrauben.
- Die Stoßstange anschrauben.
- Die Kugel und die Steckdosenhalterung mit den Schrauben M12x70 8.8 (Punkt 5) anschrauben.
- Die Elektroinstallation anschließen.

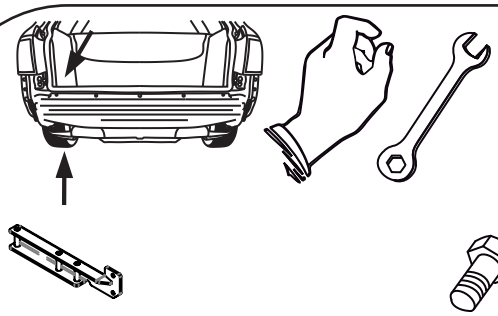
- Desmontar el parachoques.
- Desenroscar la barra de choques de la banda trasera del coche (ya no se usará).
- Introducir los elementos de la bola de remolque D y C en los largueros y, a través de los orificios tec nológicos en los largueros, atornillar ligeramente con tornillos M10x100 8.8 (p. 2), empleando arandelas ampliadas.
- Atornillar la viga de la bola de remolque A con los elementos C y D, usando tornillos M12x40 8.8 (p. 1).
- Apretar todos los tornillos con el par según la tabla anterior.
- Apretar el parachoques.
- Apretar la bola y la placa eléctrica n tornillos M12x70 8.8. (p. 3).
- Conectar la instalación eléctrica.



AUDI A6 AVANT,SEDAN

AUDI A6 QUATTRO

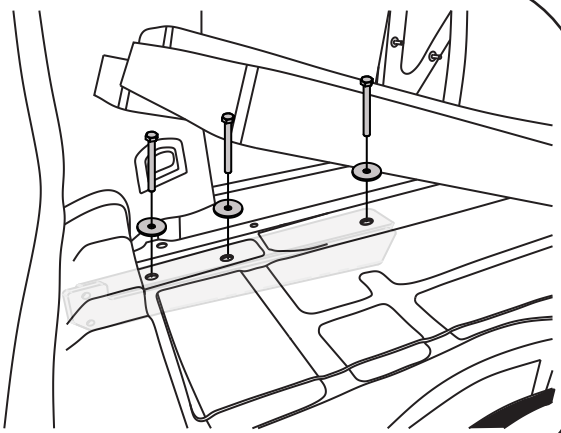




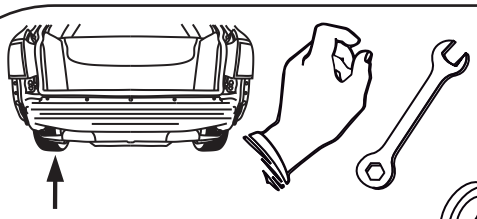
M10x100 x3



Ø30xØ10,5x4 **x3**



AUDI A6 AVANT,SEDAN





10,2 x1

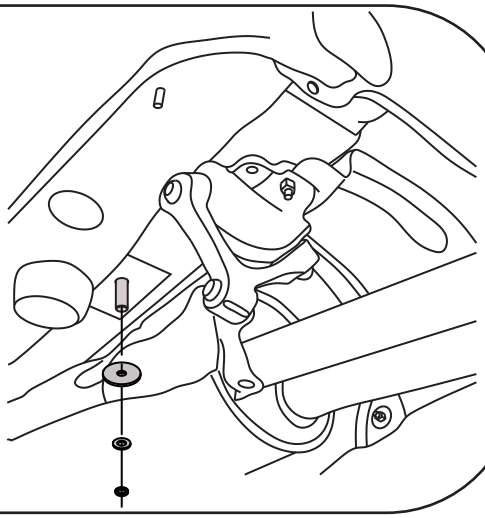


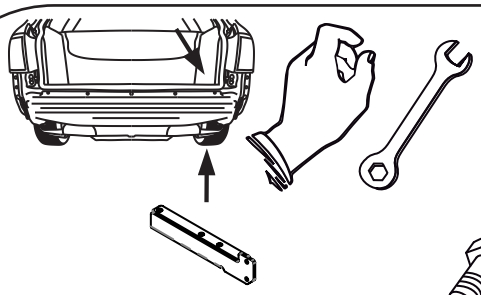
Ø30xØ10,5x4 **x1**



M10 x1

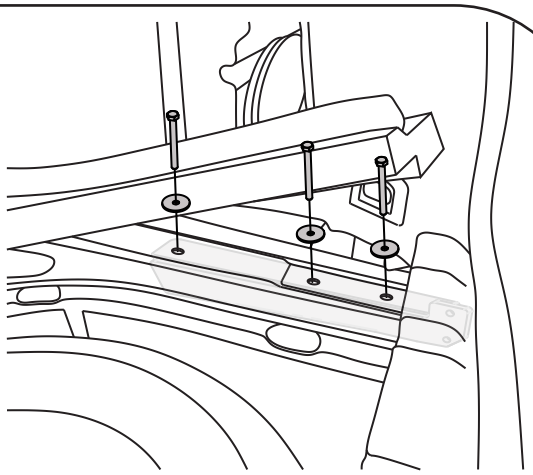
AUDI A6 AVANT,SEDAN



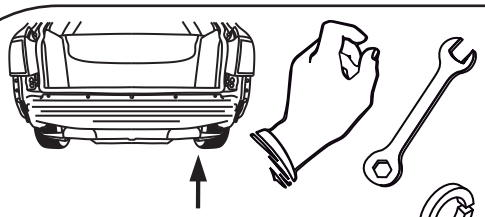


M10x100 x3

Ø30xØ10,5x4 **x3**



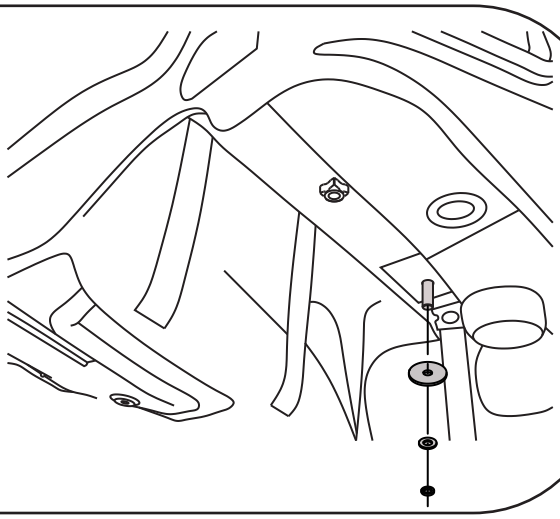
AUDI A6 AVANT,SEDAN



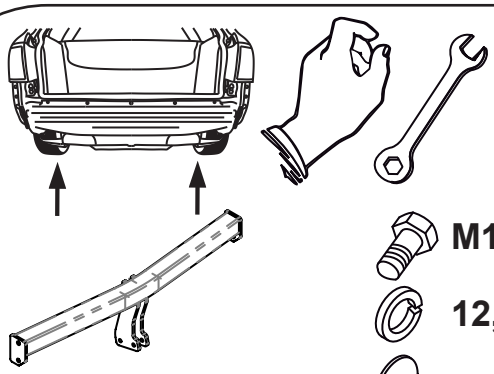
10,2 x1

Ø30xØ10,5x4 **x1**

M10 x1



AUDI A6 AVANT,SEDAN



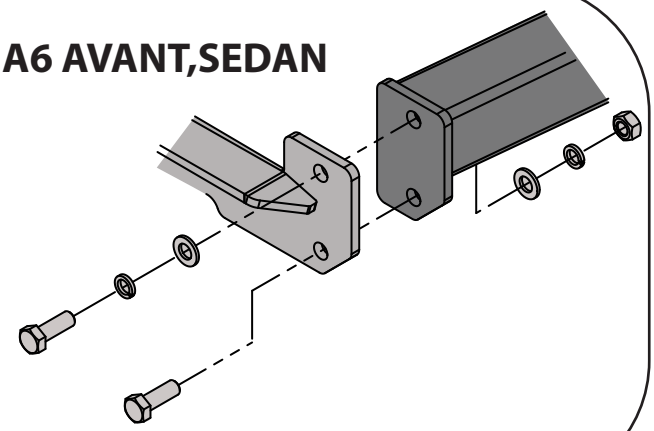
AUDI A6 AVANT,SEDAN

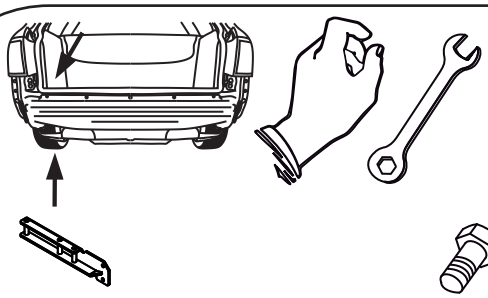
M12x40 x4

12,2 x4

13 x4

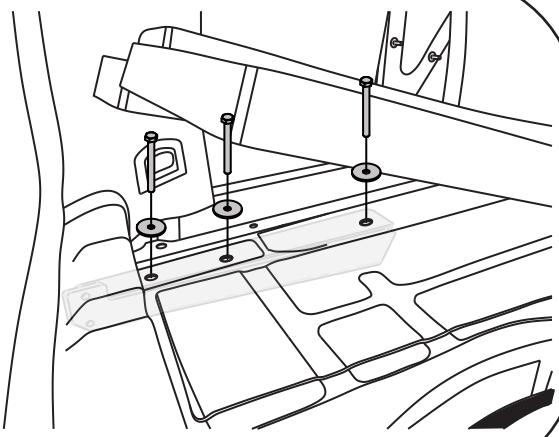
M12 x2



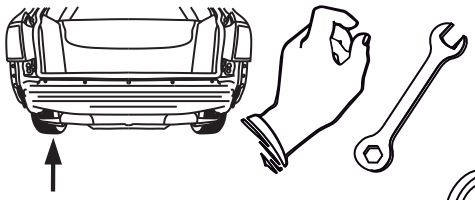


M10x100 x3

Ø30xØ10,5x4 **x3**



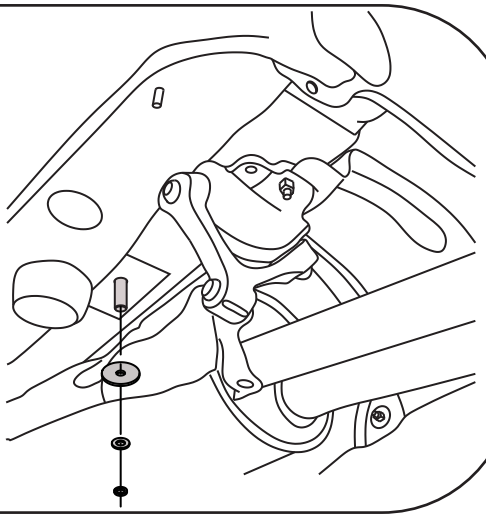
AUDI A6 QUATTRO



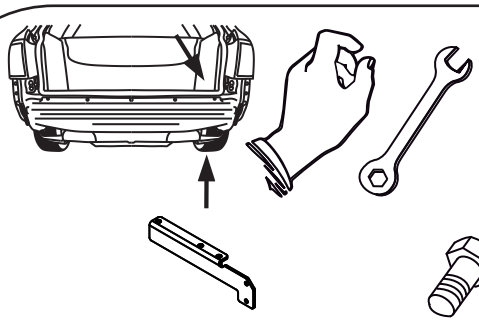
10,2 x1

Ø30xØ10,5x4 **x1**

M10 x1

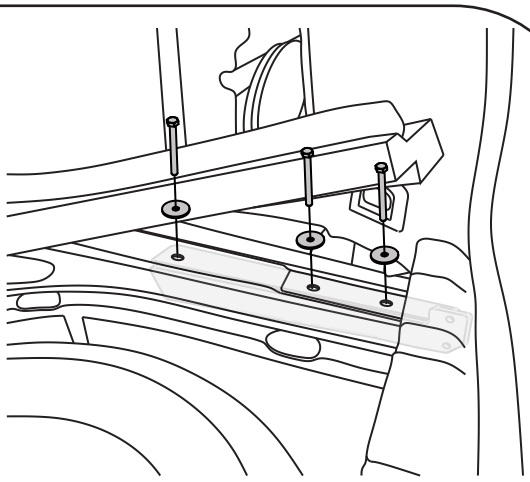


AUDI A6 QUATTRO

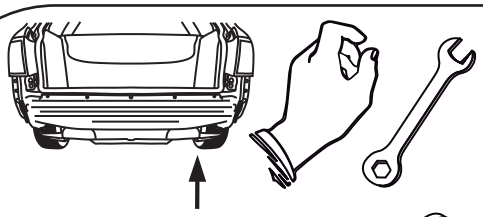


M10x100 x3

Ø30xØ10,5x4 **x3**



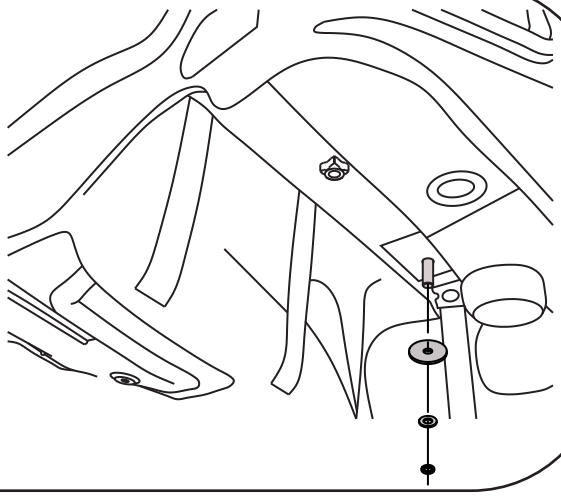
AUDI A6 QUATTRO



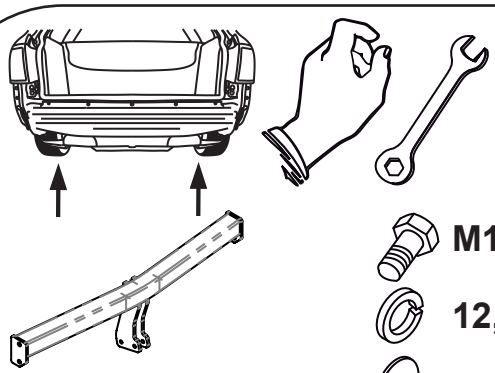
10,2 x1

Ø30xØ10,5x4 **x1**

M10 x1



AUDI A6 QUATTRO



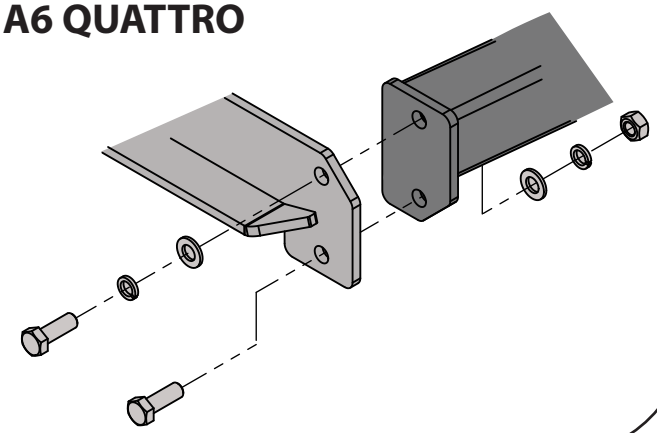
AUDI A6 QUATTRO

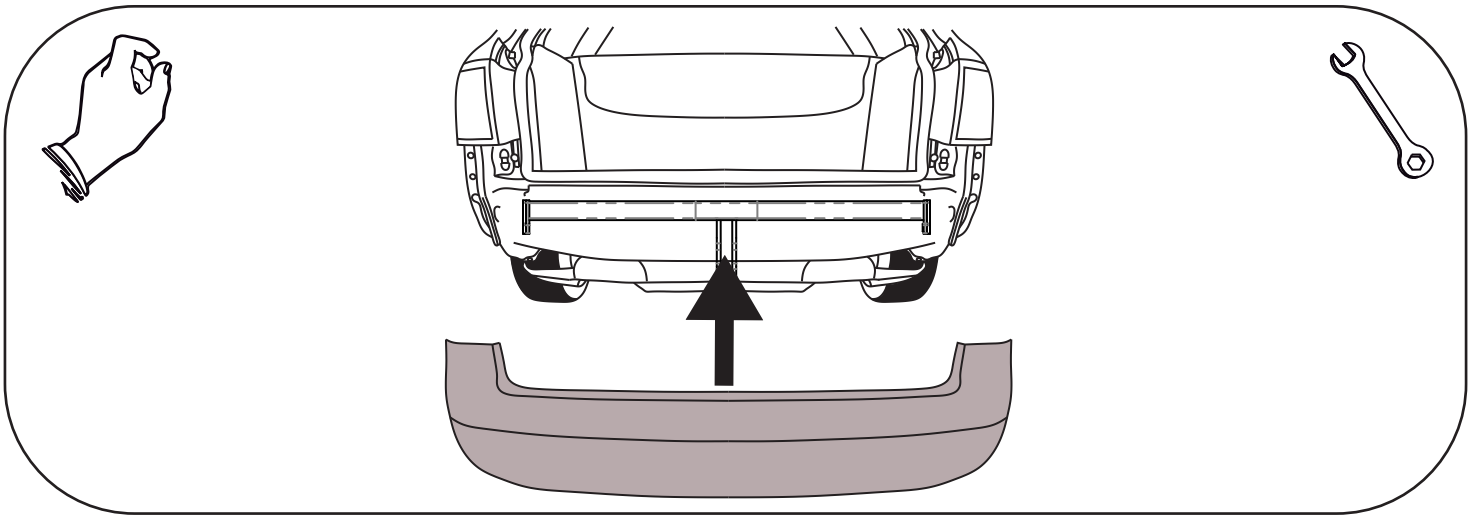
M12x40 x4

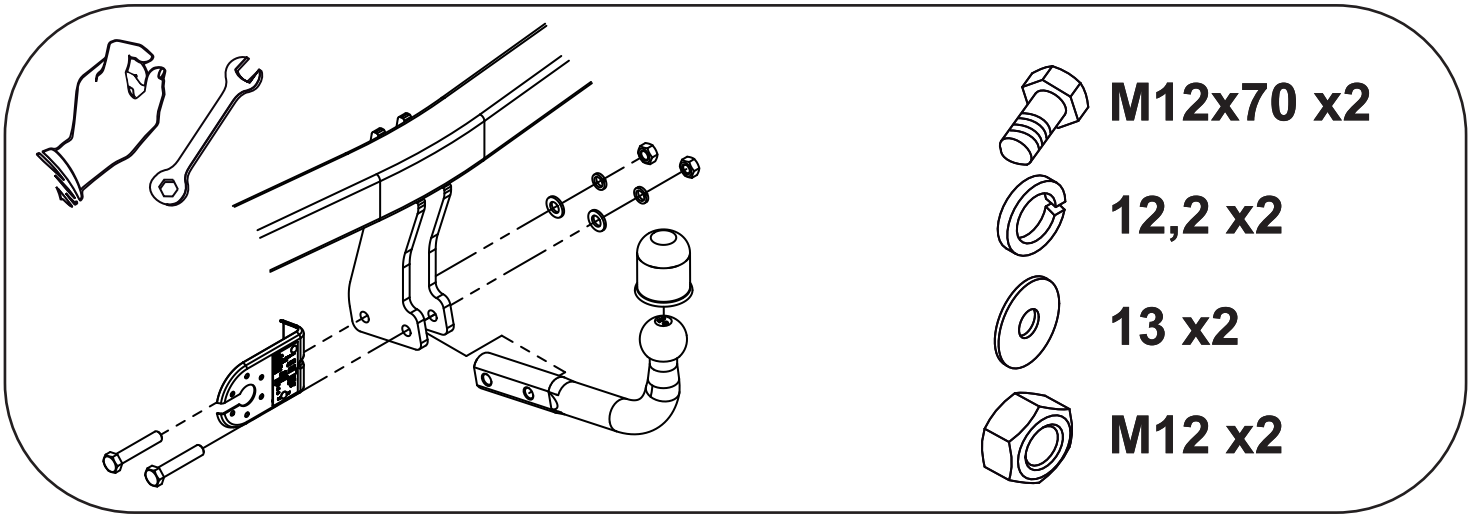
12,2 x4

13 x4

M12 x2






M12x70 x2
12,2 x2
13 x2
M12 x2