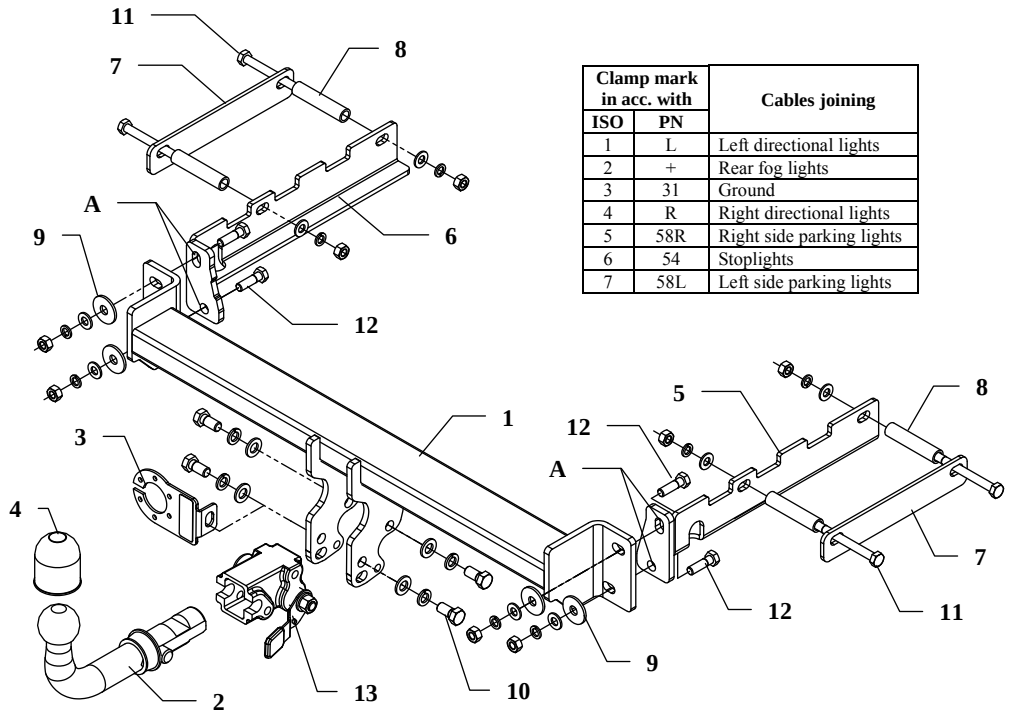
FITTING INSTRUCTION



Clamp mark in acc. with		Cables joining
ISO	PN	
1	L	Left directional lights
2	+	Rear fog lights
3	31	Ground
4	R	Right directional lights
5	58R	Right side parking lights
6	54	Stoplights
7	58L	Left side parking lights

This towbar is designed to assembly in following car: **FORD MONDEO 4-5 doors,** produced since 1993 till 08.1996, catalogue no. **C014A** and is prepared to tow trailers max total weight **1800 kg** and max vertical load **75 kg.**

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and correct exploitation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

The instruction of the assembly

1. Disassemble the bumper.
2. From below the car fix to chassis members brackets pos. 5 and 6 (from inside) by bolts M10x110mm (pos. 11), distance sleeves (pos. 8) and fish-plates (pos. 7) from accessories t.
3. Main bar of the towbar (pos. 1) put to rear panel and through existing holes and holes pos. A fix using bolts M10x35mm (pos. 12) together with mounted brackets.
4. In lower part of the bumper cut out suitable fragment and next install the bumper.
5. Tighten all bolts according to the torque shown in the table.
6. Fix body of the automat (pos. 13) and the socket plate (pos. 3) using bolts M12x25mm (pos. 10) from accessories. Place tow-ball (pos. 2) according to supplied instruction.
7. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station)
8. Complete paint layer damaged during installation.

Torque settings for nuts and bolts (8,8):		
M6 - 11 Nm	**M8** - 25 Nm	**M10** - 50 Nm
M12 - 87 Nm	**M14** - 138 Nm	**M16** - 210 Nm

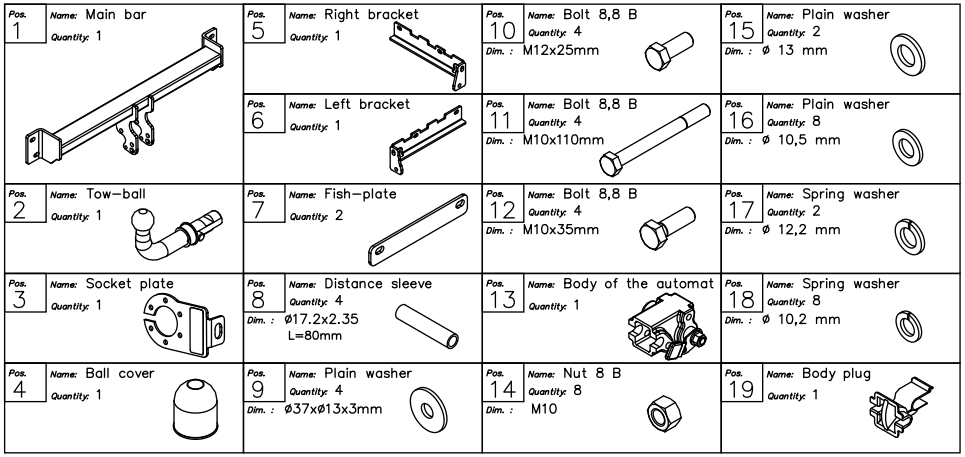
NOTE

After install the towbar you should get adequate note in registration book (at authorised service station).The car should be equipped with:

- Indicators
- Tow mirrors

After **1000km** of exploitation check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.

Towbar accessories:



PPUH AUTO-HAK S.J.

Produkcja Zaczepów Kulowych
Henryk & Zbigniew Nejman
76-200 SŁUPSK ul. Słoneczna 16K
tel/fax (059) 8-414-414; 8-414-413
E-mail: office@autohak.com.pl
www. autohak.com.pl

Towing hitch (without electrical set)

Class: **A50-X** Cat. no. **C014A**
Designed for:
Manufacturer: **FORD**
Model: **MONDEO**
Type: **4-5 door**
produced since 1993 till 07.1996

Technical data:
D-value: **8,83 kN**
maximum trailer weight: **1800 kg**
maximum vertical cup load: **75 kg**

Approval number acc. to regulations EKG/ONZ 55.01: E20-55R-01 1743

Foreword

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.
The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving, and values for the towing hitch cannot be exceeded.
D-value formula:

$$\frac{\text{Max trailer weight [kg]} \times \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \text{Max vehicle weight [kg]}} \times \frac{9{,}81}{1000} = D\ [\text{kN}]$$